00179183 ~ Dematic Support			
Dematic Support			Joe Certo
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lome <mark>Cases</mark> Co	ntacts		
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Case 00179183			Printable Vie
« Back to List: Cases			
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Case Detail			
Case Number	00179183	Previous Case ID	11046967
Case Owner	Diane McBurnett		
Account Name	Certo Brothers - West Seneca, NY		
Contact Name	Bill Miller		
Status	Closed		
Category	Electrical		
Priority	1		
Priority Description	System Down		
Information			
Subject	East side buffers will not release		
Description	East side buffers will not release		
Resolution	Set the pick status in the label table to dis	able EAST upper and lowe	r. See journal entry for query.
System Information			
Date/Time Opened	12/8/2006 2:50 AM	Date/Time Closed	12/9/2006 7:02 PM
Created By	<u>Diane McBurnett</u> , 12/8/2006 2:50 AM	Last Modified By	<u>Derek Camp</u> , 1/22/2015 8:24 AM

Public Comment	Name	Date Time
Email from Chris Yoder: I understand that you contacted Ron Kryger regarding an issue at Certo Brothers. We have made a change to the CC-02 and CC-03 code that will hopefully help. In CC-02, ladder 14 rung 40 was changed to make the addresses in both NEQ instructions standard, not indexed. The same change was also made in ladder 14 rung 51.		9/22/2014 9:42 AM
Heat was down all night and we could not get ahold of anyoneRon K or Mahes toggled the bits that were required the night before to get them going but it did not work this ime. Ron is looking at it right now but the site want the whole east side disabled so they can run the rest of the system. AD 14:37 - Lower Buffer Release Command One Shot. N157:32 is suppose to get set to 2 after the command is moved. N137:32 was set to 2 but the command had not been moved. To restart the release I set it back to 1. AD 14:48 - Upper Buffer Rease Command One Shot. Same thing except the register is N157:12.		9/22/2014 9:42 AM
Ran the following query to see what we had select * from label vhere moduleid in ('EASTU', 'EASTL') and pickstatus 'C' Then ran this query to disable the east upper and lower Jpdate label set pickstatus = 'U' vhere moduleid in ('EASTU', 'EASTL') and pickstatus 'C' Called customer to let them know. They will call back to validate Had problems with PCAnywhere may need to customer to reset it. All their terminal services were tied up on the app server. TO TURN IT BACK ON select * from label vhere moduleid in ('EASTU', 'EASTL') and pickstatus = 'U' Jpdate label set pickstatus = 'P' vhere moduleid in ('EASTU', 'EASTL') and pickstatus = 'U'	GearsCRM	9/22/2014 9:42 AM
2:00 AM - Worked to assist TSD with kick starting the release of the east buffers. Looked in PMC and found the PLC (SAE) interface spec in the controls area. It said that the words 12 and 32 set to one would re-issue the current release command to the PLC. I passed this on to the TSD 3:00 AM 3:30 AM - TSD called to say that they were still having the release problems. They want to disable the buffers (ignore the requirement for the product coming from the EAST upper and ower AP buffers). I couldn't remember how to do this. Finally found the info in HEAT configuration note. Assisted Kevin Ison. Placed the note about disabling buffers in the support directory 7:30 AM	Jeffrey Peterson	9/22/2014 9:42 AM
From Mahes Kevin, f this is for the current run then you need to set the status to P. But you need to make sure not to update the cases that are already picked. If you update all the cases then the system	GearsCRM	9/22/2014 9:42 AM

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