Case: 11278327 ~ Dematic Support 12/9/15 Joe Certo **Dematic Support** Home Cases Contacts Case Case Printable View 11278327 « Back to List Case Detail Case Number Previous Case ID 11278327 Case Owner **Escalated** Jamie Chrisman Case Origin **Account Name** Certo Brothers - West Seneca, NY Phone **Contact Name** Bill Miller Status Closed Category Electrical **Priority Priority Description** System Operational Information Subject CC02 east buffer needs to be reset Description CC02 east buffer needs to be reset within the program Resolution Re-synced the sequence numbers in the PLC System Information Date/Time Opened 11/24/2015 8:22 PM Date/Time Closed 11/30/2015 12:20 PM Created By Last Modified By Jamie Chrisman, 11/24/2015 8:22 PM Jamie Chrisman, 11/30/2015 12:20 PM

Comments

Comments

Public Comment	Name	Date Time
checked the database immediately as there were some duplicate label messages in the crolling log. That was not the issue though, as it was last night. Sequence numbers were off and when Bud got the merge releasing, then John said it was releasing 3 cartons at a time, butting a label on every third carton. Eventually this worked itself out but I did not see any latabase errors. I did, however, see some latency messages just over 649000 ms in the crolling log.	Roland Steudle	11/26/2015 12:23 AM
10:30pm - John called back and said the East lower was not releasing. Connected to CC-02, and toggled N157:32, but it still didn't release. Followed logic back to the Buffer Release program, on rung 90. Buffer was not releasing because N35:[N37:6] was at 1, same as N157:131. changed N35:[N37:6] to 0, and it began releasing 3 cartons at a time, instead of 1. As I was looking for the reason why, John suggested letting it run like that, in hopes that it would work itself out. Ran for a minute or 2, then it did start releasing only 1. Then he found that the West Upper was not releasing. Went through the same procedure and Changed N25:[N37:12] in CC-03, Buffer Release program, rung 391, from 1 to 0. Buffer then began releasing. Can't really say what is causing all these issues, except I believe it to be an intermittent communications loss. The VPN tunnel has gone down 3 times in the last 2 days, and if internal network messaging drops out while they were running, I would expect that things could get out of sequence in the PLCs. Iohn asked me to send him a copy of our notes. 2:15am - Ended call.	Bud Van Suilichem	11/26/2015 12:11 AM
8:26 pm MST - John Maddigan (Maintenance) called from site. Informed me that they were naving the same issue. (Created case/ticket # 11278443.)	Georgia Sevcik	11/25/2015 11:18 PM
3:33 pm MST - Called Bud Van Suilichem, from Grand Rapids - connected Bud with John.	Th	44/05/004/
Fechnical Response connected to rr	Thomas Harris	11/25/2015 8:16 PM
an took a callback, but the VPN is down. He reported it to the help desk. opened the PLC code, and am watching for the VPN to come back. /pn came back and I connected to CC-03. Fom connected to RR. As we were looking at it, Bill said it was releasing normally. He will call back if needed.	Bud Van Suilichem	11/25/2015 7:56 PM
t is happening again but to CC03 now on lane 1. All engineers are unavailable. Controls engineer said it was the 3rd party database issue.	lan Dudek	11/25/2015 7:26 PM
Worked with Anothny from Certo Brothers. I looked though rapidroute and it looks like it is working correctly. They are saying with that seeing sequence number of 0 on the control panel. Brought Dave Pickel on the line.	Manveer Hira	11/25/2015 10:33 AM
We decided to reboot the app server.		
The customer said it looks better and we dropped off the line.	_	
Dam, many brought me on the call. connected to the PLC's cc2 & cc3	David Pickel	11/25/2015 9:52 AM
	Bud Van	11/25/2015 6:24 AM

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